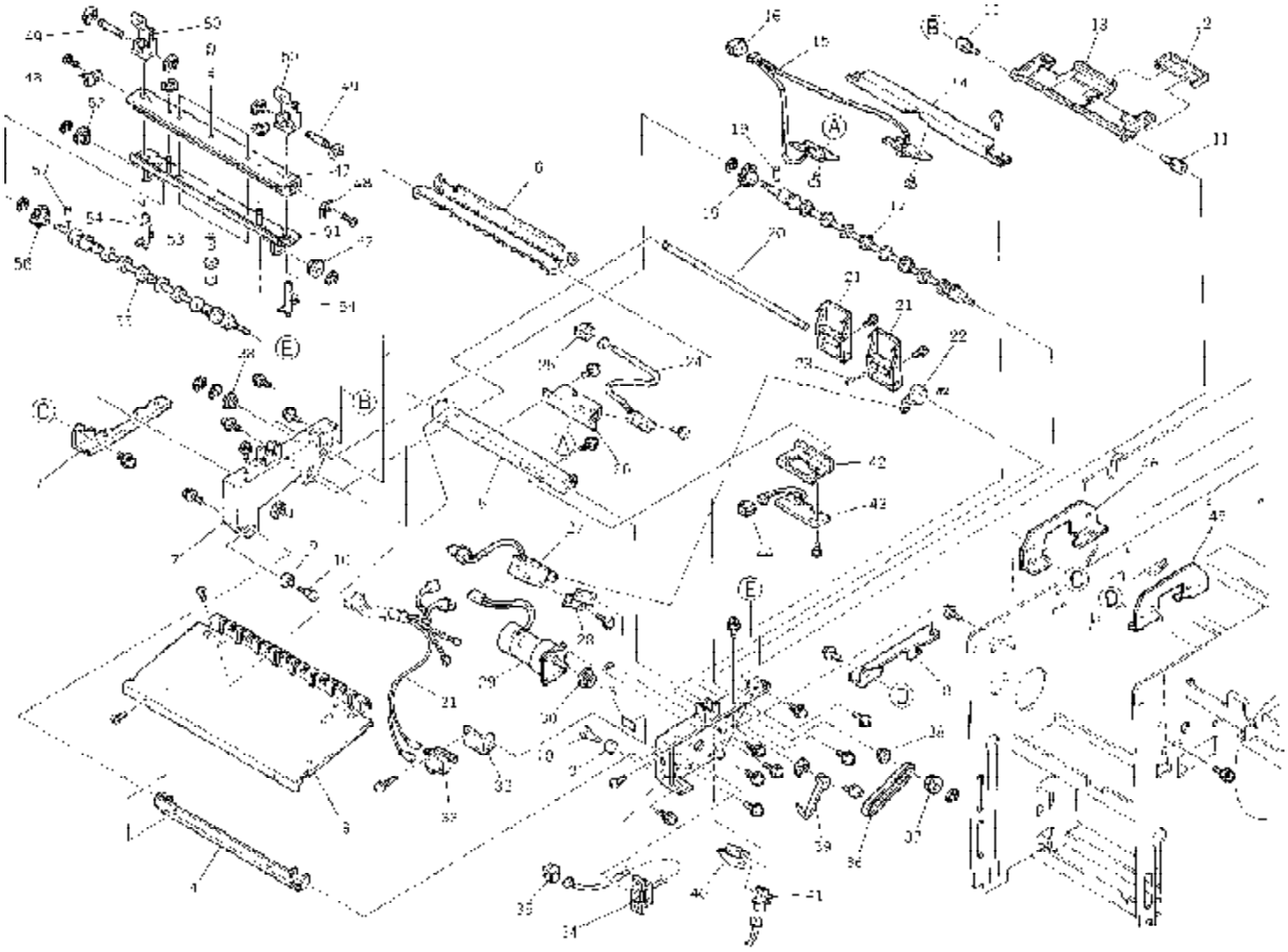
Fig. 21 MASTER REMOVAL UNIT



No.	Part No.	Part Name	Q'ty	Remark
	019-94100-102	Unit/Master Removal; A3; CE		
1	017-44101-103	*Right-Side Frame; M. -Rmv.; CE	1	
2	017-44104-102	*Left-Side Frame; M. -Rmv.; CE	1	
3	019-44103-003	*Base Plate; M. -Rmv; A3; CE	1	
4	019-44102-007	*Stay B; M. -Rmv.; CE	1	
5	019-24101-004	*Stay A; M. -Rmv.	1	
6	019-24104-208	*Guide Plate; M. -Rmv.; A3; CE	1	
7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
9	017-14114-006	*Set Collar; M. -Rmv.	2	
10	017-14115-002	*Screw; M. -Rmv.	2	
11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
12	019-24111-000	*Guide Plate; M. -Rmv.; A3	1	
13	019-24110-100	*Master Guide; M. -Rmv.; A3	1	
14	019-44108-102	*Upper Stay; M. -Rmv.; CE	1	
15	017-60001-208	*Master Removal Sensor	1	
16		**Junction Connector; 5P	1	Ref.Pg.II-27
17	019-24105-000	*Vertical Transport Roller (Down); A3	1	
18	612-03103-009	*Gear B; 1.25 x 14	1	
19		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-27
20	019-24107-002	*Shaft; M. -Rmv. Hook; A3	1	
21	007-17121-104	*Master Removal Hook	2	
22	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
23	000-10148-030	*Spring B	1	
24	017-60037-105	*Master Sensor II	1	
25		**Junction Connector; 3P	1	Ref.Pg.II-27
26	017-14111-309	*Sensor Bracket; M. -Rmv.	1	
27	019-65015-007	*Master Removal Solenoid	1	
28	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
29	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
30	002-14517-000	*Pulley; Duct	1	
31	019-55005-003	*Wire Harness; M. -Rmv.	1	
32	011-14408-006	*Bracket; Disposal Box SW	1	
33	443-00121-109	*Micro-SW; 21-52N	1	
34	017-60010-002	*Switch A	1	

No.	Part No.	Part Name	Q'ty	Remark
35		**Junction Connector; 2P	1	Ref.Pg.II-
27				
36	620-32916-002	*Belt; 291-3M-6	1	
37	011-14121-106	*Pulley B; M. -Rmv.	1	
38	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
39	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
40	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
41	443-30005-006	*Sensor; GP1A71A	1	
42	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
43	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
44		**Junction Connector; 3P	1	Ref.Pg.II-
27				
45	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
46	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	
	019-94115-207	Holder Ass'y; V. - Transport Roller; A3; CE		
47	019-44116-105	*Upper Holder A; V. - Transport Roller; A3; CE	1	
48	017-24141-001	*Lock Plate	2	
49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
50	017-24139-104	*Knob; M. -Rmv.	2	
51	019-44112-002	*Upper Holder B; V. - Transport Roller; A3; CE	1	
52	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
53	007-14113-100	*Spring; Vertical Transport	3	
54	017-24138-000	*Guide Boss; M. -Rmv.	2	
55	019-24119-108	*Vertical Transport Roller (UP); A3	1	
56	612-03103-009	*Gear B; 1.25 x 14	1	
57		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-
27				